

**Work Order ID 51864**

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Tuesday, September 08, 2009 12:35:57 PM

Item ID: D2989-13

Accept



Setup Start



Revision ID: D

Stop



Item Name: Rib

Start Date: 9/9/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 9/14/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *PL*

Date: 09-09-08 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr
D2989	Rev D

100



Large Fab

0.00

SAD 09-09-10

④

Large Fab

Memo

0.00

1- pick D3166-3 to cut D2989-13 rib as per dwg D2989 using DT9443 jig□2-  
remove identification markings□3- deburr

110



QC5- Inspect part completeness to step on W/O

0.00

⇒ SOROKO

0.00

④

φ

Quality Control

120

Identify as per dwg & Stock Location: *WA*

0.00

SAD 09-09-10

①

Packaging

Memo

0.00

Packaging

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Start Date: 9/9/2009 Start Qty: 4.00



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Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/11

W 09.09.11

# Picklist Print

Page 1

Tuesday, September 08, 2009 12:36:03 PM

Work Order ID: 51864



Parent Item: D2989-13RevD



Parent Item Name: Rib

Start Date: 9/9/2009

Required Date: 9/14/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3166-3RevA1

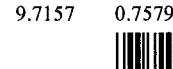
Manufactured

No

100

Each

9.7157



SAP 09-09-10

Basket Hoop

Warehouse Loc Qty Loc Code

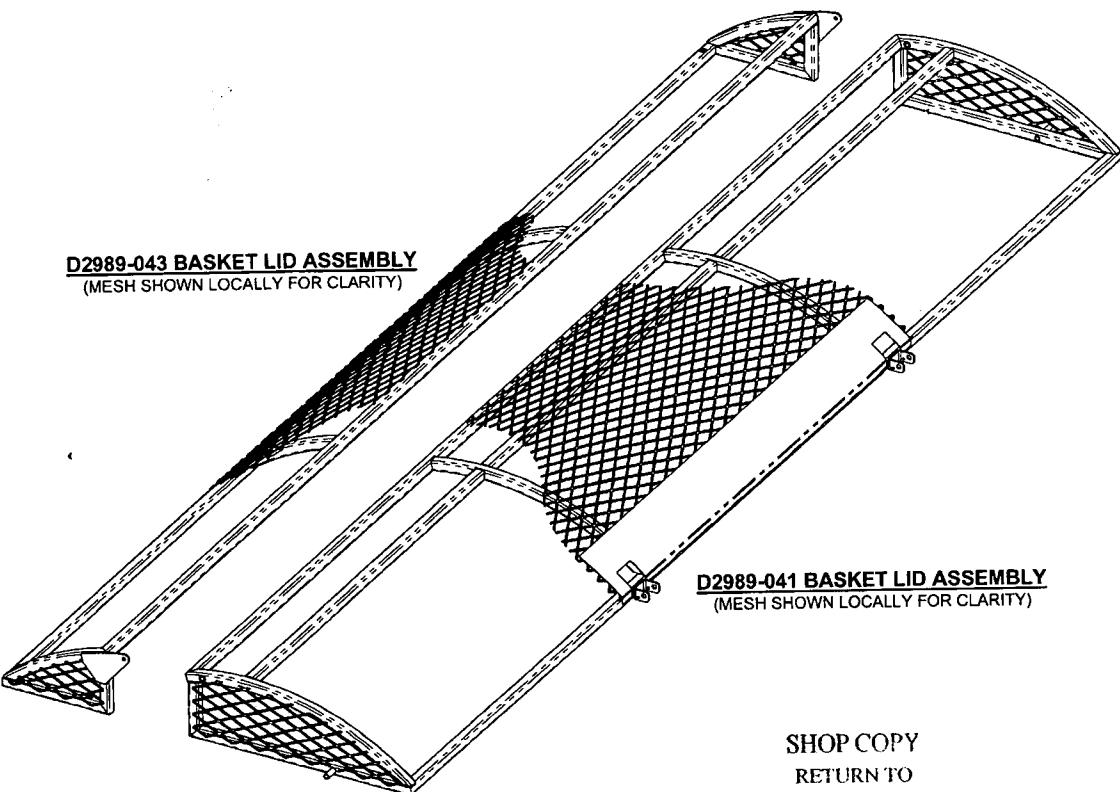
Location

Main Warehouse

WA	9.7157	
50033	0.0527	
50618	3.663	
51249	6	

0.7579

ITEM	QTY 041	QTY 043	P/N	DESCRIPTION
1	X		D2989-041	BASKET LID ASSEMBLY
2		X	D2989-043	BASKET LID ASSEMBLY
3	1		D2506	LABEL PLATE
4	1		D2512-7	RIB
5	2		D2581	MOUNTING BRACKET
6		1	D2989-3	RIB
7		1	D2989-4	RIB
8		2	D2989-5	RIB
9	2		D2989-13	RIB
10	2	1	D2989-17	RIB
11	2		D2989-19	RIB
12		2	D3182-1	HINGE
13		2	D3442-3	SHIM
14		1	D3827-041	RIB ASSY (INBOARD)
15	1		D3832-3	MESH, BASKET LID
16		1	D3832-5	MESH, BASKET LID
17	2		D3833-3	MESH, LID END
18		2	D3833-5	MESH, LID END
19	1		D3836-041	RIB ASSY (BASKET LID, LH)
20	1		D3836-042	RIB ASSY (BASKET LID, RH)
21		1	D3838-041	RIB ASSY (BASKET LID, LH)
22		1	D3838-042	RIB ASSY (BASKET LID, RH)
23	1		D3852-041	RIB ASSEMBLY
24	1		D3852-042	RIB ASSEMBLY

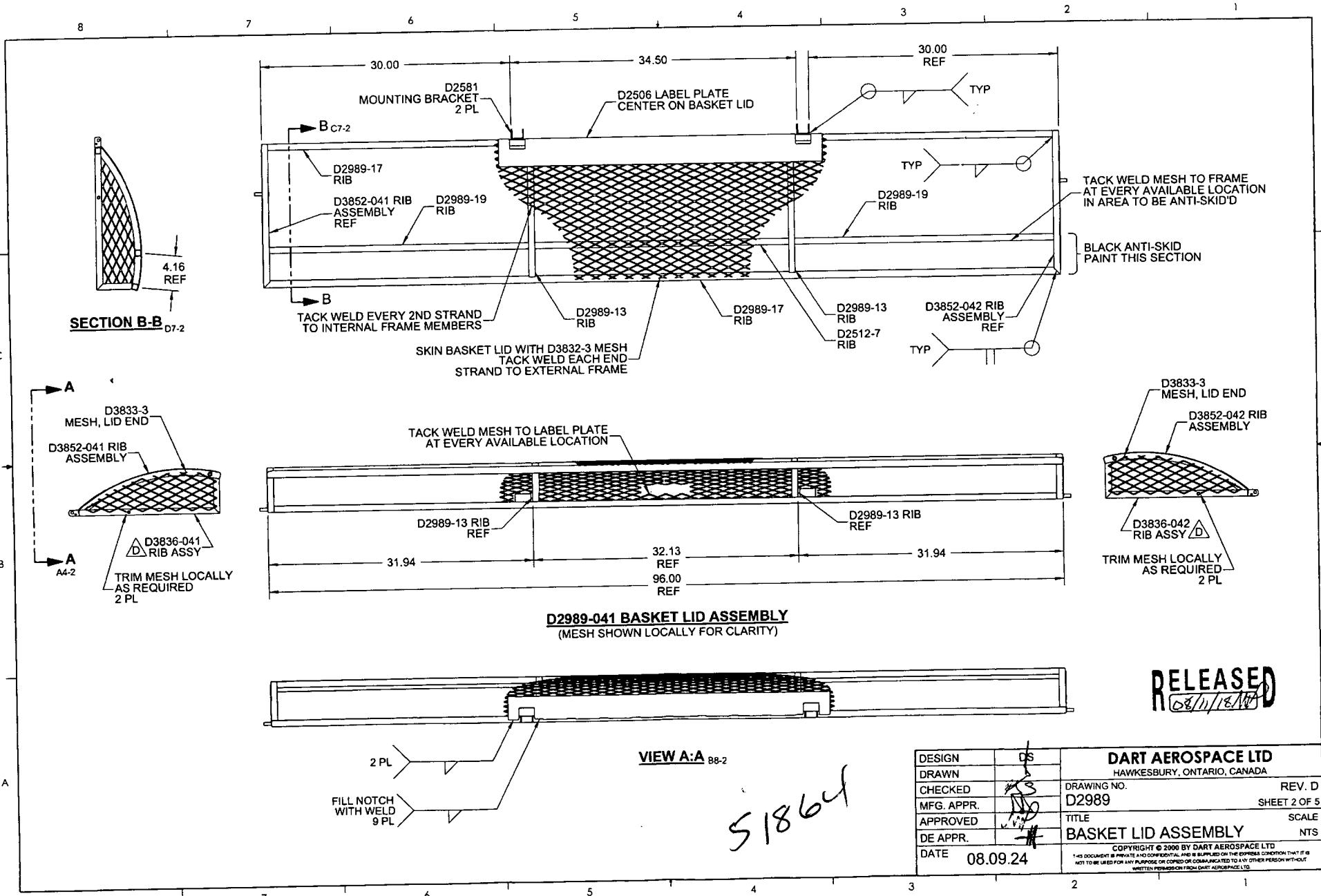


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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 51864

NOTES:  
1) MATERIAL: N/A  
2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT AS INDICATED PER DART QSI 005 4.4  
SPRAY PAINT INSIDE SURFACE BLACK PRIOR TO APPLYING ANTI-SKID  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: D2989-041 = 26.50 lbs; D2989-043 = 15.50 lbs  
8) WELD PER DART QSI 004

RELEASED  
08/11/18

D	REVISED -041/-043 PARTS LISTS AND ADDED "ITEM" COLUMN TO PARTS LIST (2N D3-1); D3836-041 REPLACES D2989-9-15; D3836-042 REPLACES D2989-11-12; D3836-041 REPLACES D2989-11-12; D3836-042 REPLACES D2989-21-7; D3852-041 REPLACES D2989-11; D3852-042 REPLACES D2989-2; REMOVED D2327-3 (NOW INSTALLED ON D3836 DWG), D2989-9-10 (NOW ON D3836 DWG), D2989-1/2-7/15 (NOW ON D3838 DWG) AND D2989-11/12 (NOW ON D3852 DWG). REASON: TO SATISFY "LEAN MANUFACTURING" PROGRAM	MB	08.09.24
C	FRAME MATERIAL WAS 0.060 WALL; MESH MATERIAL UPDATED; DRAWING TRANSFERRED TO "B" FORMAT AND CURRENT DRAFTING STANDARD	AJS	08.06.20
B	ADD SHIM UNDER HINGES, UPDATE LID DIMENSIONS	PH	05.06.07
A	NEW ISSUE	DS	00.10.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO. D2989	
CHECKED	<u>AJS</u>	REV. D	SHEET 1 OF 5
MFG. APPR.			
APPROVED	<u>AM</u>	TITLE	SCALE
DE APPR.	<u>AM</u>	BASKET LID ASSEMBLY	NTS
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RELEASED  
08/11/18/110

51864

DESIGN	DS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PS</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>DD</i>	D2989	SHEET 2 OF 5
APPROVED	<i>WV</i>	TITLE	SCALE
DE APPR.	<i>WV</i>	BASKET LID ASSEMBLY	
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